






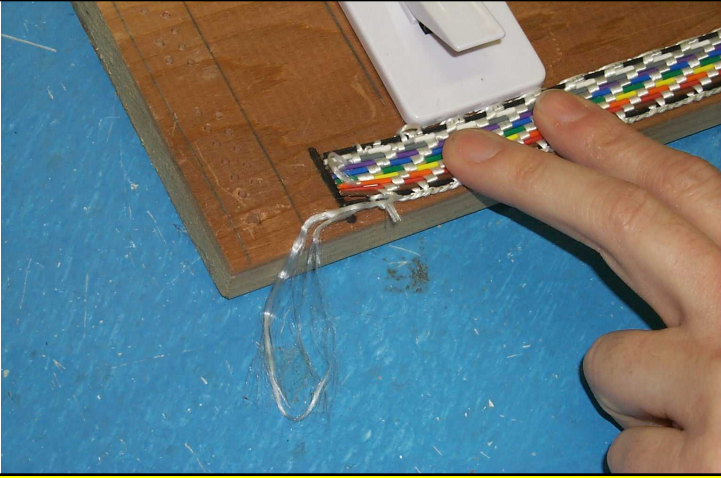




Visual Work Instructions


Cable Assembly (Courtesy of BQE)

Cable Cutting Department, Longmont, Colorado	ISO9001-000101	 Check  Work Content  Verify  Safety
Rev. 1.0	This process demonstrates how we cut #11 CONDUCTOR FLAT CABLE	

	Check the #11 CONDUCTOR FLAT CABLE is correct and defective free.	Cycle 12 sec
		

	Place FLAT CABLE on RULER of FIXTURE.	Cycle 14 sec
		

	Cut CABLE to LENGTH as shown using SCISSORS.	Cycle 5 sec
		

	Verify CABLE is correct to LENGTH (25.25" + or - .25)	Cycle 12 sec
